

# SOUTH PRODUCTION NOTES

Mar 10, 2015  
3-11 Shift Notes

**BASF EMPLOYEES**

44 Last Recordable  
620 Last Lost Time

**131 Days To RC Audit**

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

## **#1 MED / AI 5637 next:**

Auger pins installed. Waiting on #1 dust collector rotolock(fuse blown while Ameriwaste was cleaning it). When this starts back up, we need to make sure the valve on the mixer is switching from the dust collector to the F-1 when the solution is being pumped into the mixer. If this is not happening, or is happening at the wrong time, we will plug the dust collector again.

## **#1 RC / Clean for AI 5637:**

Bag of flush has been taken off. When we start up the feed we need to feed in batch order.

Exhaust to

## **#2 MED line / Cu 0860:**

Line is down due to the mixer discharge gate. Parts needed and not available... Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

## **#2 RC/ Cu 0860:**

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

## **#3 Cu 0360:**

Ok to run if we get the dust collector running on second shift. The drums can use the stove pipe lid, but the dust collection slide gate will need to be closed. Please take all dried samples to the sample rack.

**#3 RC / Rescreening Si 1624:**

Hold for possible rescreen of more material.  
Keep feed rate 200-250.

**Exhaust to Trimer**

**#4 RC / D-0222 KLP done 2458 Next:**

Down, cleaning started. Clean up sheet in the Group Leader's office.  
NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

**Exhaust to**

**#5 RC / Cu 0539 stopped/ switch to 4011:**

Need to blow down the dust collector and purge all material out of the calciner. We will need a full clean out. Clean up sheet is in the Group Leader's office. We will need to clean up and get ready to run the 4011.

Continue with 112 bags @ 500 lbs.

**Exhaust to 5 DC**

**#6 RC & Dryer / D-1781 LAQ done, E 321 next**

Bodmann advised to drum all remaining material for reclaim. Will need to clean up for E 321 next. Waiting for Sheets (start rough cleaning anytime and we will continue when sheets are delivered from Mark G.).

**Exhaust to Sly Scrubber**

**6 Tank /D-5253 empty**

Empty. Drain looked at by Schirmer and Lucas- not fixed yet  
Acid washed 1-1-15 – MT 1-2-15

**New Pfaudler / V 2045 next:**

Fourth batch has been started on second shift. Continue on..

**7 Tank Vanadyl Oxalate solution for V 2045:**

**BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.**

**Old Pfaudler / Cleaning for BE0101**

**We can change the the nozzles and set up the inside of the pfaudler BEFORE we acid wash it.**

### **National Dryer: Cleaning**

**GEM is finished.**

### **PK Blender Selexsorb:**

**Down until Wednesday. When we start back up, follow new solution sheets and contact John Bodmann if any questions.**

### **Abbe Blender / 5206 Done**

**Done for a while. Area Cleaned**

### **Tower 3 Cu 0860:**

**Tower is loaded and running.**

### **Tower 6 / QVAM next:**

**Waiting on shipping to weigh up the raw materials also.**

### **North Screener / Cu-0860:**

**Running 0860 now**

### **South Screener / Cu-0860:**

**Running 0860 now**

### **#2662 (west) Pill Machine / Al-3917 T 3/16":**

**Both machines empty on midnight shift Monday night. NOTE: sample thief fell into bag 3 Lot 68**

### **#2664 (east) Pill Machine / Al-3917 T 3/16":**

**Both machines empty on midnight shift Monday night.**

### **TK #2 / V 2046:**

**Unloading only...**

**Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.**

**NOTE: Started milling ....continue.**

### **TK #4 / Cu 2508:**

**Grab any remaining 2508 bags from building 24. 1 bag of rescreens left. WOW for reprograming to turn off screener when drum is full**

### **Harrop Kiln / AI 3921 next:**

**Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area.**

**We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.**

### **Building 27 Belt Filter / 6081:**

**Hold for freight elevator...stuckl on 1<sup>st</sup> floor. Work order submitted, need to contact T Krupp as soon as possible for emergency service. Continue...make sure north end provides copper nitrate (stay in contact with them!)**

### **Priorities:**

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC02320510
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler
- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK
- 13) #3 RC

### **Clean up Priorities:**

- 1) #6 RC
- 2) #5 RC
- 3) East pfaudler
- 4) #4 RC